



February 28, 2014

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Office of Enforcement and Compliance Assurance
Office of Federal Activities
International Compliance Assurance Division (2254A)
Environmental Protection Agency
1200 Pennsylvania Avenue, NW
Washington, DC 20460

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Indiana Department of Environmental Management
Office of Solid and Hazardous Waste Management
100 North Senate Avenue
Mail Code 61-53 IGCN 1003
Indianapolis, IN 46206

RE: 2013 Annual Hazardous Waste Export Report
Heritage Environmental Services, LLC
IND 093219012

To Whom It May Concern:

The purpose of this letter is to provide the 2013 Annual Hazardous Waste Export Report for Heritage Environmental Services, LLC (Heritage). This report addresses hazardous waste shipments performed outside of the United States for calendar year 2013. The following information is provided in accordance with 40 CFR 262.56:

1. Exporter

Heritage Environmental Services, LLC
7901 West Morris Street
Indianapolis, IN 46231
IND093219012

2. Calendar Year: 2013

3a. Consignee

Stablex Canada, Inc.
760 Boul. Industriel
Blainville, Quebec J7C 3V4
Canada

received
SDN 3/6/2014

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4a. i. Waste Description:

RQ, UN1463, Waste Chromium Trioxide, Anhydrous, 5.1(8), PGII

EPA Hazardous Waste Numbers:

D001, D007

Transporter Information:

Hazmat Environmental Group, Inc.
60 Commerce Drive
Buffalo, NY 14218
USA
NYD980769947

Number/Amount of Shipments:

Heritage shipped one (1) shipment with a total quantity of 73 pounds.

ii. Waste Description:

RQ, UN1479, Waste Oxidizing Solid, N.O.S, 5.1, PGII, (Bromates, Persulfates, OBA Canisters, Perborate, Manganese Dioxide, Potassium Nitrate, Sodium Nitrite, Sodium Nitrate)

EPA Hazardous Waste Numbers:

D001, D005, D007

Transporter Information:

Hazmat Environmental Group, Inc.
60 Commerce Drive
Buffalo, NY 14218
USA
NYD980769947

Number/Amount of Shipments:

Heritage shipped seven (7) shipments with a total quantity of 4,757 pounds.

iii. Waste Description:

RQ, UN1755, Waste Chromic Acid solution, 8, PGII

EPA Hazardous Waste Numbers:

D002, D007

Transporter Information:

Hazmat Environmental Group, Inc.
60 Commerce Drive
Buffalo, NY 14218
USA
NYD980769947

Number/Amount of Shipments:

Heritage shipped nine (9) shipments with a total quantity of 13,375 pounds.

iv. Waste Description:

RQ, UN1935, Waste Cyanide Solutions, N.O.S., 6.1, PGII (Potassium, Zinc)

EPA Hazardous Waste Numbers:

D002, D003, D006, D007, F007, F008, F009, P098

Transporter Information:

Hazmat Environmental Group, Inc.
60 Commerce Drive
Buffalo, NY 14218
USA
NYD980769947

Number/Amount of Shipments:

Heritage shipped one (1) shipment with a total quantity of 4,940 pounds.

v. Waste Description:

RQ, UN2922, Waste Corrosive Liquids, Toxic, N.O.S., 8(6.1), PGII, (Sulfuric Acid)

EPA Hazardous Waste Numbers:

D002, D008, F006

Transporter Information:

Hazmat Environmental Group, Inc.
60 Commerce Drive
Buffalo, NY 14218
USA
NYD980769947

Number/Amount of Shipments:

Heritage shipped four (4) shipments with a total quantity of 3,199 pounds.

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vi. Waste Description:

RQ, UN2923, Waste Corrosive Solids, Toxic, N.O.S., 8(6.1) PGII, (Sulfuric Acid, Nitric Acid, Hydrochloric Acid)

EPA Hazardous Waste Numbers:

F006, D002, D006, D007, D008, K062

Transporter Information:

Hazmat Environmental Group, Inc.
60 Commerce Drive
Buffalo, NY 14218
USA
NYD980769947

Number/Amount of Shipments:

Heritage shipped four (4) shipments with a total quantity of 8,135 pounds

vii. Waste Description:

RQ, UN3077, Waste Environmentally Hazardous Substances, Solid, N.O.S., 9, PGIII, (Neutral Solid, Contaminated Solids, Barium)

EPA Hazardous Waste Numbers:

D005, D006, D007, D008, F007

Transporter Information:

Hazmat Environmental Group, Inc.
60 Commerce Drive
Buffalo, NY 14218
USA
NYD980769947

Transport Rollex
910 Lionel Boulet
Varrennes, QC J3V 1S5
Canada
NYF006000053

Number/Amount of Shipments:

Heritage shipped six (6) shipments with a total quantity of 48,332 pounds

viii. Waste Description:

RQ, UN3077, Waste Environmentally Hazardous Substances, Solid, N.O.S., 9, PGIII, (Alkaline Solids, Chromium, Nickel, Barium, Lead,) 4

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EPA Hazardous Waste Numbers:

D002, D005, D006, D007, D008, F006

Transporter Information:

Hazmat Environmental Group, Inc.
60 Commerce Drive
Buffalo, NY 14218
USA
NYD980769947

Number/Amount of Shipments:

Heritage shipped thirteen (13) shipments with a total quantity of 224,103 pounds

ix. Waste Description:

RQ, UN3082, Waste Environmentally Hazardous Substances, Liquid, N.O.S., 9, PGIII, (Neutral Liquid, Lead)

EPA Hazardous Waste Numbers:

D007, D008

Transporter Information:

Hazmat Environmental Group, Inc.
60 Commerce Drive
Buffalo, NY 14218
USA
NYD980769947

Number/Amount of Shipments:

Heritage shipped three (3) shipments with a total quantity of 7,321 pounds.

x. Waste Description:

RQ, UN3084, Waste Corrosive Solids, Oxidizing, N.O.S., 8(5.1), PGII, (Sodium Hydroxide, Sodium Nitrite, Sodium Nitrate, Potassium Nitrate)

EPA Hazardous Waste Numbers:

D001, D002

Transporter Information:

Hazmat Environmental Group, Inc.
60 Commerce Drive
Buffalo, NY 14218
USA
NYD980769947

Number/Amount of Shipments:

Heritage shipped three (3) shipments with a total quantity of 2,913 pounds.

xi. Waste Description:

RQ, UN3085, Waste Oxidizing Solid, Corrosive, N.O.S., 5.1(8), PGII, (Sodium Nitrate, Sodium Nitrite, Sodium Chlorite, Sodium Hydroxide)

EPA Hazardous Waste Numbers:

D001, D002

Transporter Information:

Hazmat Environmental Group, Inc.
60 Commerce Drive
Buffalo, NY 14218
USA
NYD980769947

Number/Amount of Shipments:

Heritage shipped four (4) shipments with a total quantity of 11,194 pounds.

xii. Waste Description:

RQ, UN3085, Waste Oxidizing Solid, Corrosive, N.O.S., 5.1(8), PGII, (1-Bromo-3-Chloro-5,5 Dimethylhydantoin)

EPA Hazardous Waste Numbers:

D001

Transporter Information:

Hazmat Environmental Group, Inc.
60 Commerce Drive
Buffalo, NY 14218
USA
NYD980769947

Number/Amount of Shipments:

Heritage shipped two (2) shipments with a total quantity of 449 pounds.

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xiii. Waste Description:

RQ, UN3085, Waste Oxidizing Solid, Corrosive, N.O.S., 5.1(8), PGII, (Ferric Nitrate, Chromic Acid)

EPA Hazardous Waste Numbers:

D001, D007

Transporter Information:

Hazmat Environmental Group, Inc.
60 Commerce Drive
Buffalo, NY 14218
USA
NYD980769947

Number/Amount of Shipments:

Heritage shipped two (2) shipments with a total quantity of 11,079 pounds.

xiv. Waste Description:

RQ, UN3087, Waste Oxidizing Solid, Toxic, N.O.S., 5.1,(6.1), PGII, (Sodium Nitrite, Sodium Nitrate, Barium Peroxide)

EPA Hazardous Waste Numbers:

D001, D005, D007

Transporter Information:

Hazmat Environmental Group, Inc.
60 Commerce Drive
Buffalo, NY 14218
USA
NYD980769947

Number/Amount of Shipments:

Heritage shipped four (4) shipments with a total quantity of 5,143 pounds.

xv. Waste Description:

RQ, UN3093, Waste Corrosive Liquids, Oxidizing, N.O.S., 8(5.1), PGII, (Sodium Hydroxide, Potassium Permanganate)

EPA Hazardous Waste Numbers:

D001, D002, D007, D008

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Transporter Information:

Hazmat Environmental Group, Inc.
60 Commerce Drive
Buffalo, NY 14218
USA
NYD980769947

Number/Amount of Shipments:

Heritage shipped one (1) shipment with a total quantity of 508 pounds.

xvi. Waste Description:

RQ, UN3098, Waste Oxidizing Liquid, Corrosive, N.O.S., 5.1(8), PGII, (Sodium Nitrate, Sodium Nitrite, Sodium Chlorite)

EPA Hazardous Waste Numbers:

D001, D002, D003

Transporter Information:

Hazmat Environmental Group, Inc.
60 Commerce Drive
Buffalo, NY 14218
USA
NYD980769947

Transport Rollex
910 Lionel Boulet
Varrennes, QC J3V 1S5
Canada
NYF006000053

Number/Amount of Shipments:

Heritage shipped three (3) shipments with a total quantity of 3,975 pounds.

xvii. Waste Description:

RQ, UN3098, Waste Oxidizing Liquid, Corrosive, N.O.S., 5.1(8), PGII, (Nitric Acid)

EPA Hazardous Waste Numbers:

D001, D002

Transporter Information:

Hazmat Environmental Group, Inc.
60 Commerce Drive
Buffalo, NY 14218
USA
NYD980769947

Number/Amount of Shipments:

Heritage shipped one (1) shipment with a total quantity of 165 pounds.

xviii. Waste Description:

RQ, UN3099, Waste Oxidizing Liquid, Toxic, N.O.S., 5.1(6.1), PGII, (Silver Nitrate, Potassium Permanganate)

EPA Hazardous Waste Numbers:

D001, D007, D011

Transporter Information:

Hazmat Environmental Group, Inc.
60 Commerce Drive
Buffalo, NY 14218
USA
NYD980769947

Number/Amount of Shipments:

Heritage shipped one (1) shipment with a total quantity of 286 pounds.

xix. Waste Description:

RQ, UN3139, Waste Oxidizing Liquid, N.O.S., 5.1, PGII, (Zinc Nitrate)

EPA Hazardous Waste Numbers:

D001, D002

Transporter Information:

Hazmat Environmental Group, Inc.
60 Commerce Drive
Buffalo, NY 14218
USA
NYD980769947

Number/Amount of Shipments:

Heritage shipped one (1) shipment with a total quantity of 572 pounds.

xx. Waste Description:

RQ, UN3260, Waste Corrosive Solids, Acidic, Inorganic, N.O.S., 8, PGII, (Hydrofluoric Acid, Sulfuric Acid, Nitric Acid, Hydrochloric Acid, Phosphoric Acid, Chromium, Chromic Acid)

EPA Hazardous Waste Numbers:

K062, F006, D002, D006, D007, D008

Transporter Information:

Hazmat Environmental Group, Inc.
60 Commerce Drive
Buffalo, NY 14218
USA
NYD980769947

Number/Amount of Shipments:

Heritage shipped nine (9) shipments with a total quantity of 12,613 pounds.

xxi. Waste Description:

RQ, UN3262, Waste Corrosive Solids, Basic, Inorganic, N.O.S., 8, PGII, (Sodium Hydroxide)

EPA Hazardous Waste Numbers:

D002

Transporter Information:

Hazmat Environmental Group, Inc.
60 Commerce Drive
Buffalo, NY 14218
USA
NYD980769947

Transport Rollex
910 Lionel Boulet
Varrennes, QC J3V 1S5
Canada
NYF006000053

Number/Amount of Shipments:

Heritage shipped four (4) shipments with a total quantity of 2,167 pounds.

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xxii. Waste Description:

RQ, UN3264, Waste Corrosive Liquids, Acidic, Inorganic, N.O.S., 8, PGII, (Hydrochloric Acid, Sulfuric Acid, Chromic Acid, Phosphoric Acid, Nitric Acid, Citric Acid, Contaminated Spill Pads, Copper Sulfate, Hydrofluoric Acid)

EPA Hazardous Waste Numbers:

K062, F007, D002, D003, D004, D005, D007, D008

Transporter Information:

Hazmat Environmental Group, Inc.
60 Commerce Drive
Buffalo, NY 14218
USA
NYD980769947

Transport Rollex
910 Lionel Boulet
Varrennes, QC J3V 1S5
Canada
NYF006000053

Number/Amount of Shipments:

Heritage shipped twelve (12) shipments with a total quantity of 70,717 pounds.

xxiii. Waste Description:

RQ, UN3266, Waste Corrosive Liquid, Basic, Inorganic, N.O.S., 8, PGII, (Sodium Hydroxide, Potassium Hydroxide, Sodium Silicate, Sodium Metasilicate)

EPA Hazardous Waste Numbers:

D002, D006, D007

Transporter Information:

Hazmat Environmental Group, Inc.
60 Commerce Drive
Buffalo, NY 14218
USA
NYD980769947

Number/Amount of Shipments:

Heritage shipped five (5) shipments with a total quantity of 15,709 pounds.

- xxiv. In addition to the above material generated by Heritage Environmental Services, LLC, Heritage also acted as intermediary arranging for export for the following material generated by the BP Products North America, Inc. (EPA ID# IND000810861):

Waste Description:

RQ, UN3077, Waste Environmentally Hazardous Substances, Solid, N.O.S., 9, PGIII, (Benzene, Lead)

EPA Hazardous Waste Numbers:

K050, K170, F037, F038, D004, D009, D010

Transporter Information:

Heritage Transport, LLC
7901 West Morris Street
Indianapolis, IN 46231
USA
IND058484114

The Indiana Railroad Company
101 West Ohio Street, Suite 1600
Indianapolis, IN 46204
USA
IND000118877

CSX Corporation
P.O. Box 40413
20001 Market Street
Philadelphia, PA
USA
PAD030298400

Canadian Pacific Railway
355 Portage, STE 900
Winnipeg, MB R3B 3M6
CANADA
NYD986968139

Quebec-Gatineau Railway
6700 Avenue du Parc, Suite 110
Montreal, QC H2V 4H9
CANADA

Number/Amount of Shipments:

Heritage shipped seven (7) shipments with a total quantity of 202,350 pounds.

3b. Consignee

CRI Environment, Inc.
75, Rue Du Progres
Coteau-Du-Lac, Quebec J0P 1B0
Canada

4b. i. Waste Description:

RQ, UN1954, Waste Compressed Gas, Flammable, N.O.S., 2.1, (Propane, Starting Fluid)

EPA Hazardous Waste Numbers:

D001

Transporter Information:

Hazmat Environmental Group, Inc.
60 Commerce Drive
Buffalo, NY 14218
USA
NYD980769947

Number/Amount of Shipments:

Heritage shipped two (2) shipments with a total quantity of 3,493 pounds.

5. Waste Minimization


Heritage actively promotes waste minimization. A description of our waste minimization activities is attached for reference.

If there are any question or comments regarding this information, please contact me at 317/486-2727.

I certify under penalty of law that I have personally examined and am familiar with the information submitted in this and all attached documents, and that based on my inquiry of those individuals immediately responsible for obtaining the information. I believe that the submitted information is true, accurate, and complete. I am aware that there are significant penalties for submitting false information including the possibility of fine and imprisonment.

Sincerely,

HERITAGE ENVIRONMENTAL SERVICES, LLC.


Christopher Ray
Compliance Manager

cc: Corporate Compliance

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MEMORANDUM

TO: RCRA Part B Federal File
Operating Record

FROM: Christopher Ray

DATE: February 28, 2014

RE: Waste Minimization Certification

The purpose of this memorandum is to provide the annual waste minimization certification in accordance with Heritage's Part B federal permit, condition I.G.

Heritage Environmental Services, LLC (Heritage) has a program in place to reduce the volume and toxicity of generated hazardous wastes to the degree determined to be economically practicable. Also, the practicable methods of storage and treatment currently available to Heritage are those practicable methods that minimize, to the extent possible, the present and future threat to human health and the environment.

In 2013, Heritage performed the following specific waste minimization efforts at the Indianapolis Treatment Center:

1. Conducts operations to recover metallic mercury and cinnabar from mercury salts and mercury-contaminated wastestreams for commercial use. These wastestreams had typically been diverted to Canada for land disposal.
2. Operates a patented cyanide destruction process that does not rely on toxic reagents such as chlorine gas for waste treatment.
3. Operates high-pressure filter presses to reduce the volume of filtercake requiring subsequent stabilization and disposal.
4. Conducts and implements ongoing spill prevention, preventative maintenance, inspection and housekeeping programs to minimize environmental releases.

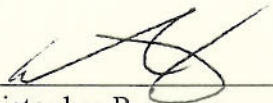
In summary, Heritage continues to promote an aggressive, ongoing commitment to waste minimization. Pollution prevention and waste minimization enjoy support from senior management as being essential to our long-term interests.

I certify under penalty of law that this document and all attachments were prepared under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gather and evaluate the information submitted. Based on my inquiry of the person or persons who manage the system, or those persons directly responsible for gathering the

Memo re: Waste Minimization Certification
February 27, 2013
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information, the information submitted is, to the best of my knowledge and belief, true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment for knowing violations.

Certification Period: January 2013- January 2014

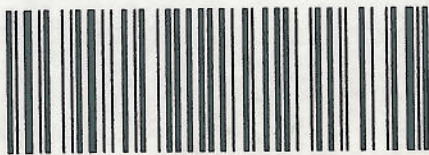


Christopher Ray
Plant Compliance Manager

cc: Corporate Compliance

Heritage Environmental Services, LLC
Attn: Christopher Ray
901 West Morris Street
Indianapolis, IN 46231

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